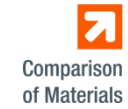


VHM-Rekord 1A-HCUT/C-TICN

machine taps



applications - materials		cutting speed vc in m/min		
		min.	recommended	max.
H1.3 High strength steels, hardened steels, hard castings	55 – 60 HRC	1	2	3
H1.4 High strength steels, hardened steels, hard castings	60 – 63 HRC	1	1,5	2