

Rekord 1D-GAL/E-IKZ-TICN

machine taps



applications - materials		cutting speed vc in m/min		
		min.	recommended	max.
N1.4	Aluminium cast alloys Si <= 7%	15	30	45
N1.5	Aluminium cast alloys 7% < Si <= 12%	30	50	80
N1.6	Aluminium cast alloys 12% < Si <= 17%	10	20	30