

# Rekord 1A-GAL/E-**IKZ-TICN**

machine taps



applications - materials			cutting speed vc in m/min		
			min.	<b>recommended</b>	max.
N1.5	Aluminium cast alloys	7% < Si <= 12%	30	<b>50</b>	80
N1.6	Aluminium cast alloys	12% < Si <= 17%	10	<b>20</b>	30