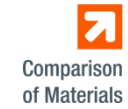


Rekord 2D-STEEL

machine taps



applications - materials		cutting speed vc in m/min		
		min.	recommended	max.
P2.1 Construction steels, Cementation steels, Steel castings, etc.	$\leq 800 \text{ N/mm}^2$	5	10	20
P3.1 Cementation steels, Heat-treatable steels, Cold work steels, etc.	$\leq 1000 \text{ N/mm}^2$	2	8	15