

Enorm 2-AL-GLT-8

machine taps



applications - materials			cutting speed vc in m/min		
			min.	recommended	max.
N1.1	Aluminium wrought alloys	$\leq 200 \text{ N/mm}^2$	15	25	40
N1.2	Aluminium wrought alloys	$\leq 350 \text{ N/mm}^2$	15	25	40
N1.3	Aluminium wrought alloys	$\leq 550 \text{ N/mm}^2$	15	25	40
N1.4	Aluminium cast alloys	Si $\leq 7\%$	15	25	40
N2.1	Pure copper, low-alloyed copper	$\leq 400 \text{ N/mm}^2$	5	15	30