

# Enorm 2-Z50

## machine taps



applications - materials		cutting speed vc in m/min		
		min.	<b>recommended</b>	max.
P1.1 Construction steels, Free-cutting steels, etc.	$\leq 600 \text{ N/mm}^2$	5	<b>15</b>	25
P2.1 Construction steels, Cementation steels, Steel castings, etc.	$\leq 800 \text{ N/mm}^2$	5	<b>10</b>	20
P3.1 Cementation steels, Heat-treatable steels, Cold work steels, etc.	$\leq 1000 \text{ N/mm}^2$	2	<b>8</b>	15