

HM-Satz-F

set of taps



applications - materials		cutting speed vc in m/min		
		min.	recommended	max.
P5.1 High-alloyed steels, Cold work steels, Hot work steels, etc.	$\leq 1400 \text{ N/mm}^2$	1	2	3
N2.8 Special copper alloys	$\leq 1400 \text{ N/mm}^2$	1	2	3
N5.2 Tungsten-copper alloys		1	2	3
H1.1 High strength steels, hardened steels, hard castings	44 – 50 HRC	1	2	3
H1.2 High strength steels, hardened steels, hard castings	50 – 55 HRC	1	2	3
H1.3 High strength steels, hardened steels, hard castings	55 – 60 HRC	1	2	3