

# InnoForm 1-GAL/E-SN-PM-TICN

machine cold-forming taps

  
Comparison  
of Materials



applications - materials			cutting speed vc in m/min		
			min.	<b>recommended</b>	max.
N1.5	Aluminium cast alloys	7% < Si <= 12%	20	<b>40</b>	60
N1.6	Aluminium cast alloys	12% < Si <= 17%	20	<b>30</b>	40