

cutting oil-Nr.2+CAST IRON

coolant lubricants


Comparison
of Materials



applications - materials

K1.1	Cast iron with lamellar graphite (GJL)	100-250 N/mm ²
K1.2	Cast iron with lamellar graphite (GJL)	250-450 N/mm ²
K2.1	Cast iron with nodular graphite (GJS)	350-500 N/mm ²
K2.2	Cast iron with nodular graphite (GJS)	500-900 N/mm ²
K3.1	Cast iron with vermicular graphite (GJV)	300-400 N/mm ²
K4.1	Malleable cast iron (GTMW, GTMB)	250-500 N/mm ²
K4.2	Malleable cast iron (GTMW, GTMB)	500-800 N/mm ²