

Rekord 2A-GG-NT

machine taps



applications - materials		cutting speed vc in m/min			
		min.	recommended	max.	
K1.1	Cast iron with lamellar graphite (GJL)	100-250 N/mm ²	10	15	25
K1.2	Cast iron with lamellar graphite (GJL)	250-450 N/mm ²	10	15	20