

# Rekord 2A-GG-TICN

machine taps



applications - materials		cutting speed vc in m/min			
		min.	recommended	max.	
K1.1	Cast iron with lamellar graphite (GJL)	100-250 N/mm <sup>2</sup>	15	<b>30</b>	45
K1.2	Cast iron with lamellar graphite (GJL)	250-450 N/mm <sup>2</sup>	10	<b>25</b>	40