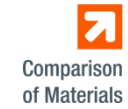


Rekord 2A-HCUT-PM-TICN

machine taps



applications - materials		cutting speed vc in m/min		
		min.	recommended	max.
H1.1 High strength steels, hardened steels, hard castings	44 – 50 HRC	1	3	5
H1.2 High strength steels, hardened steels, hard castings	50 – 55 HRC	1	2	3