

ZGF-HCUT-2xD-HB-LH-Rot-TiAlN-T46

Zirkular-Gewindefräser aus Vollhartmetall



applications – material		cutting speed vc in m/min	fz in mm
H1.1 High strength steels, hardened steels, hard castings	44 – 50 HRC	30 - 60	0,005 - 0,08
H1.2 High strength steels, hardened steels, hard castings	50 – 55 HRC	30 - 60	0,005 - 0,08
H1.3 High strength steels, hardened steels, hard castings	55 – 60 HRC	30 - 60	0,005 - 0,06
H1.4 High strength steels, hardened steels, hard castings	60 – 63 HRC	30 - 60	0,005 - 0,06
H1.5 High strength steels, hardened steels, hard castings	63 – 66 HRC	30 - 60	0,005 - 0,06