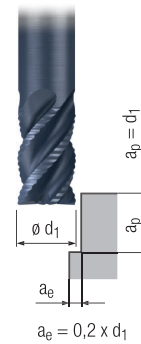
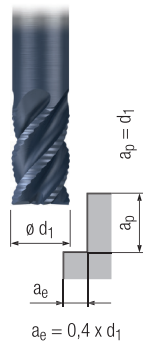
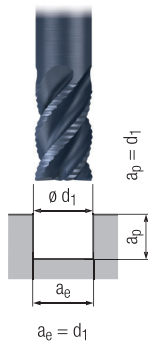


Hartmetall-Schafffräser – extra lange Ausführung mit kurzer Schneidenlänge
Solid carbide end mills – extra long design with short flute length

NR

Gültig für · Valid for
2875A



		V_c	f_z	V_c	f_z	V_c	f_z			MMS MQL	
		[m/min]	[mm]	[m/min]	[mm]	[m/min]	[mm]				
P	1.1	130	$0,005 \times d_1$	140	$0,005 \times d_1$	160	$0,006 \times d_1$	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	2.1	120	$0,004 \times d_1$	130	$0,005 \times d_1$	140	$0,005 \times d_1$	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	3.1	110	$0,004 \times d_1$	120	$0,004 \times d_1$	130	$0,005 \times d_1$	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	4.1	90	$0,003 \times d_1$	100	$0,003 \times d_1$	110	$0,004 \times d_1$	<input type="checkbox"/>	<input checked="" type="checkbox"/>		
	5.1	80	$0,003 \times d_1$	90	$0,003 \times d_1$	100	$0,003 \times d_1$	<input type="checkbox"/>	<input checked="" type="checkbox"/>		
M	1.1										
	2.1										
	3.1										
	4.1										
K	1.1	130	$0,005 \times d_1$	140	$0,006 \times d_1$	160	$0,006 \times d_1$	<input type="checkbox"/>	<input checked="" type="checkbox"/>		
	1.2	130	$0,005 \times d_1$	140	$0,006 \times d_1$	160	$0,006 \times d_1$	<input type="checkbox"/>	<input checked="" type="checkbox"/>		
	2.1	120	$0,004 \times d_1$	130	$0,004 \times d_1$	140	$0,005 \times d_1$	<input type="checkbox"/>	<input checked="" type="checkbox"/>		
	2.2	120	$0,004 \times d_1$	130	$0,004 \times d_1$	140	$0,005 \times d_1$	<input type="checkbox"/>	<input checked="" type="checkbox"/>		
	3.1	100	$0,004 \times d_1$	110	$0,004 \times d_1$	120	$0,005 \times d_1$	<input type="checkbox"/>	<input checked="" type="checkbox"/>		
	3.2	100	$0,004 \times d_1$	110	$0,004 \times d_1$	120	$0,005 \times d_1$	<input type="checkbox"/>	<input checked="" type="checkbox"/>		
	4.1	80	$0,003 \times d_1$	90	$0,003 \times d_1$	100	$0,004 \times d_1$	<input type="checkbox"/>	<input checked="" type="checkbox"/>		
	4.2	70	$0,003 \times d_1$	80	$0,003 \times d_1$	80	$0,004 \times d_1$	<input type="checkbox"/>	<input checked="" type="checkbox"/>		
N	1.1										
	1.2										
	1.3										
	1.4										
	1.5										
	1.6										
	2.1	120	$0,005 \times d_1$	130	$0,006 \times d_1$	140	$0,006 \times d_1$			<input type="checkbox"/>	<input checked="" type="checkbox"/>
	2.2	120	$0,005 \times d_1$	130	$0,006 \times d_1$	140	$0,006 \times d_1$			<input type="checkbox"/>	<input checked="" type="checkbox"/>
	2.3	120	$0,005 \times d_1$	130	$0,006 \times d_1$	140	$0,006 \times d_1$		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	2.4	110	$0,004 \times d_1$	120	$0,004 \times d_1$	130	$0,005 \times d_1$			<input type="checkbox"/>	<input checked="" type="checkbox"/>
	2.5	110	$0,004 \times d_1$	120	$0,004 \times d_1$	130	$0,005 \times d_1$			<input type="checkbox"/>	<input checked="" type="checkbox"/>
	2.6	110	$0,004 \times d_1$	120	$0,004 \times d_1$	130	$0,005 \times d_1$		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	2.7	70	$0,003 \times d_1$	80	$0,003 \times d_1$	80	$0,004 \times d_1$			<input type="checkbox"/>	<input checked="" type="checkbox"/>
	2.8	70	$0,003 \times d_1$	80	$0,003 \times d_1$	80	$0,004 \times d_1$			<input type="checkbox"/>	<input checked="" type="checkbox"/>
	3.1										
	3.2										
4.1	270	$0,008 \times d_1$	300	$0,008 \times d_1$	320	$0,009 \times d_1$			<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
4.2											
4.3											
4.4											
5.1											
5.2	70	$0,003 \times d_1$	80	$0,003 \times d_1$	80	$0,004 \times d_1$					<input checked="" type="checkbox"/>
5.3											
S	1.1										
	1.2										
	1.3										
	2.1										
	2.2										
	2.3										
	2.4										
2.5											
2.6											
H	1.1	70	$0,003 \times d_1$	80	$0,003 \times d_1$	80	$0,003 \times d_1$	<input type="checkbox"/>	<input checked="" type="checkbox"/>		
	1.2										
	1.3										
	1.4										
	1.5										

■ = sehr gut geeignet · very suitable
□ = gut geeignet · suitable

