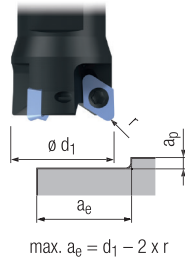


**Rhombische PKD-Wechselschneidplatten**  
Rhombic PCD inserts

Gültig für · Valid for  
9679



**IC 4,6 / IC 9,2**



9679

Product Finder



$v_c / f_z$

	$v_c$ [m/min]	$f_z$ [mm]	$a_p$ [mm]			MMS MQL	
<b>P</b>	1.1						
	2.1						
	3.1						
	4.1						
	5.1						
<b>M</b>	1.1						
	2.1						
	3.1						
	4.1						
<b>K</b>	1.1						
	1.2						
	2.1						
	2.2						
	3.1						
	3.2						
	4.1						
4.2							
<b>N</b>	1.1	800 - 1000	IC ÷ 30			<input type="checkbox"/>	<input checked="" type="checkbox"/>
	1.2	800 - 1000	IC ÷ 30			<input type="checkbox"/>	<input checked="" type="checkbox"/>
	1.3	600 - 800	IC ÷ 30			<input type="checkbox"/>	<input checked="" type="checkbox"/>
	1.4	400 - 600	IC ÷ 30			<input type="checkbox"/>	<input checked="" type="checkbox"/>
	1.5	400 - 600	IC ÷ 30			<input type="checkbox"/>	<input checked="" type="checkbox"/>
	1.6	300 - 500	IC ÷ 30			<input type="checkbox"/>	<input checked="" type="checkbox"/>
	2.1						
	2.2						
	2.3						
	2.4						
	2.5						
	2.6						
	2.7						
	2.8						
	3.1						
	3.2						
4.1							
4.2							
4.3							
4.4							
5.1	600 - 1000	IC ÷ 30	0,20 - 0,30 x IC				<input checked="" type="checkbox"/>
5.2							
5.3	200 - 300	IC ÷ 30	0,05 - 0,10 x IC				<input checked="" type="checkbox"/>
<b>S</b>	1.1						
	1.2						
	1.3						
	2.1						
	2.2						
	2.6						
<b>H</b>	1.1						
	1.2						
	1.3						
	1.4						
	1.5						

■ = sehr gut geeignet · very suitable  
□ = gut geeignet · suitable