

# Rekord 1C-NI-PM-TICN

machine taps



applications - materials			cutting speed vc in m/min		
			min.	recommended	max.
N2.8	Special copper alloys	$\leq 1400 \text{ N/mm}^2$	1	3	5
S2.3	Nickel-base alloys	$\leq 1600 \text{ N/mm}^2$	1	4	8
S2.5	Cobalt-base alloys	$\leq 1600 \text{ N/mm}^2$	1	4	8
S2.6	Iron-base alloys	$\leq 1500 \text{ N/mm}^2$	1	4	8