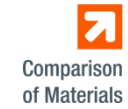


# WM-Satz-F-TIC-4S(Nr.1 "Z",Nr.1,Nr.2,F)-NT

tool maker set



applications - materials		cutting speed vc in m/min		
		min.	recommended	max.
P3.1 Cementation steels, Heat-treatable steels, Cold work steels, etc.	$\leq 1000 \text{ N/mm}^2$	1	2	3
P4.1 Heat-treatable steels, Cold work steels, Nitriding steels, etc.	$\leq 1200 \text{ N/mm}^2$	1	2	3
P5.1 High-alloyed steels, Cold work steels, Hot work steels, etc.	$\leq 1400 \text{ N/mm}^2$	1	2	3
N2.7 Special copper alloys	$\leq 600 \text{ N/mm}^2$	1	2	3
S2.3 Nickel-base alloys	$\leq 1600 \text{ N/mm}^2$	1	2	3
S2.5 Cobalt-base alloys	$\leq 1600 \text{ N/mm}^2$	1	2	3
S2.6 Iron-base alloys	$\leq 1500 \text{ N/mm}^2$	1	2	3