

InnoForm 1-GAL-SN-IKZN-PM-TICN

machine cold-forming taps



applications - materials			cutting speed vc in m/min		
			min.	recommended	max.
N1.5	Aluminium cast alloys	7% < Si <= 12%	20	40	60
N1.6	Aluminium cast alloys	12% < Si <= 17%	20	30	40